

HAMMER UNIONS

Figure 100 - 1,000 PSI Hammer Union

Fig 100: 1,000 PSI CWP – 1,500 PSI TEST

• For low pressure service. Female threaded ends.



Weights (LBS) • Dimensions (IN) • QTY (Case Quantity)

TxT	ITEM CODE	SIZE	A	L	QTY	WEIGHT	LIST PRICE
	HU2X100TXT	2	5.90	3.57	12	5.50	
	HU3X100TXT	3	8.12	5.10	5	12.99	
	HU4X100TXT	4	9.40	5.48	3	20.04	
	HU6X100TXT	6	13.24	6.75	1	48.00	
	HU8X100TXT	8	15.40	7.32	1	69.50	

Figure 200 - 2,000 PSI Hammer Union

Fig 200: 2,000 PSI CWP – 3,000 PSI TEST

• These Unions are available for general purposes.



Weights (LBS) • Dimensions (IN) • QTY (Case Quantity)

TxT	ITEM CODE	SIZE	A	L	QTY	WEIGHT	LIST PRICE
	HU1X200TXT	1	3.88	2.66	30	1.98	
	HU2X200TXT	2	5.96	3.58	12	5.28	
	HU3X200TXT	3	8.15	4.85	5	12.78	
	HU4X200TXT	4	9.50	5.10	3	19.83	
	HU6X200TXT	6	NA	NA	1	48.00	
	HU8X200TXT	8	NA	NA	1	69.50	

Figure 206 - 2,000 PSI Hammer Union

Fig 206: 2,000 PSI CWP – 3,000 PSI TEST

• For improved sealing, the Fig 206 has an O-ring in the male sub.



Weights (LBS) • Dimensions (IN) • QTY (Case Quantity)

TxT	ITEM CODE	SIZE	A	L	QTY	WEIGHT	LIST PRICE
	HU2X206TXT	2	5.96	3.58	12	5.28	
	HU3X206TXT	3	8.15	4.85	5	12.78	
	HU4X206TXT	4	9.50	5.10	3	19.83	

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Figure 400 - 4,000 PSI Hammer Union

Fig 400: 4,000 PSI CWP – 6,000 PSI TEST

- Made from steel forgings with heavy walls and rugged design.



Weights (LBS) • Dimensions (IN) • QTY (Case Quantity)

TxT	ITEM CODE	SIZE	A	L	QTY	WEIGHT	LIST PRICE
	HU2X400TXT	2	6.75	5.26	7	5.08	
	HU3X400TXT	3	8.34	6.21	4	9.14	
	HU4X400TXT	4	10.00	8.18	3	13.41	

Figure 602 - 6,000 PSI Hammer Union

Fig 602: 6,000 PSI CWP – 9,000 PSI TEST

- Specially designed lip-type elastomer seal protects the metal to metal seal and reduces the line turbulence.
- Compact design is best suited for manifold service.
- Threaded and weld end options are available.



Weights (LBS) • Dimensions (IN) • QTY (Case Quantity)

TxT	ITEM CODE	SIZE	A	L	QTY	WEIGHT	LIST PRICE
	HU2X602TXT	2	7.58	5.45	4	13.21	
	HU3X602TXT	3	8.70	6.34	3	22.03	
	HU4X602TXT	4	10.62	8.20	2	32.60	



Weights (LBS) • Dimensions (IN) • QTY (Case Quantity)

BW	ITEM CODE	SIZE	A	L	QTY	WEIGHT	LIST PRICE
	HU2X602BW/XXH	2	7.58	5.45	4	13.43	
	HU3X602BW/XXH	3	8.70	6.34	3	22.25	
	HU4X602BW/XXH	4	10.62	8.20	2	33.04	

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Figure 1002 - 10,000 PSI Hammer Union

Fig 1002: 10,000 PSI CWP – 15,000 PSI TEST

- Specially designed field replaceable lip-type elastomer seal protects the metal to metal seal.
- Alloy steel forgings in high-pressure manifold and treating iron connections.
- Threaded and weld ends options are available.



Weights (LBS) • Dimensions (IN) • QTY (Case Quantity)

TxT	ITEM CODE	SIZE	A	L	QTY	WEIGHT	LIST PRICE
	HU2X1002TXT	2	7.62	5.43	4	13.21	
	HU3X1002TXT	3	8.65	6.34	3	22.03	
	HU4X1002TXT	4	10.62	8.26	2	32.60	



Weights (LBS) • Dimensions (IN) • QTY (Case Quantity)

BW	ITEM CODE	SIZE	A	L	QTY	WEIGHT	LIST PRICE
	HU2X1002BW/XXH	2	7.62	5.43	4	13.42	
	HU3X1002BW/XXH	3	8.65	6.34	3	22.25	
	HU4X1002BW/XXH	4	10.62	8.26	2	33.04	

Figure 1502 - 15,000 PSI Hammer Union

Fig 1502: 15,000 PSI CWP – 22,500 PSI TEST

- Specially designed field replaceable lip-type elastomer seal protects the metal to metal seal.
- Alloy steel forgings in high-pressure manifold and treating iron connections.
- Threaded and weld ends options are available.



Weights (LBS) • Dimensions (IN) • QTY (Case Quantity)

TxT	ITEM CODE	SIZE	A	L	QTY	WEIGHT	LIST PRICE
	HU2X1502TXT	2	7.80	7.14	4	19.60	
	HU3X1502TXT	3	8.98	7.79	2	30.84	
	HU4X1502TXT	4	12.25	11.00	1	67.85	



Weights (LBS) • Dimensions (IN) • QTY (Case Quantity)

BW	ITEM CODE	SIZE	A	L	QTY	WEIGHT	LIST PRICE
	HU2X1502BW/XXH	2	7.80	7.14	4	19.60	
	HU3X1502BW/XXH	3	8.98	7.79	2	28.64	
	HU4X1502BW/XXH	4	12.25	11.00	1	77.10	